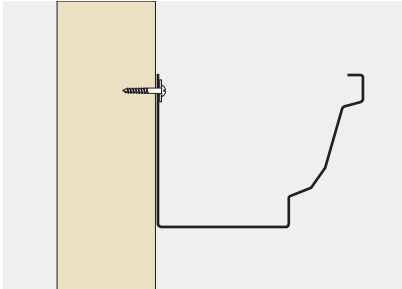
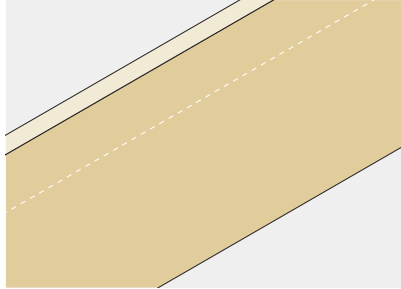


# Installation - GX Moulded Gutter

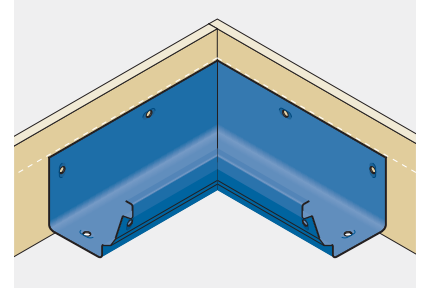
GX Moulded gutters are press formed to provide a seamless moulded profile. GX Moulded gutter systems are generally back fixed directly to the building fascia although the largest profiles also employ top straps. Gutter lengths and fittings are butt jointed with bolted overlapping unions which are wet sealed using silicone sealant.



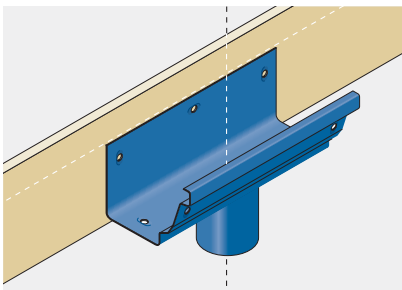
GX Moulded direct fixes to fascia. Top strap options are available where large sizes and heavy loads are anticipated.



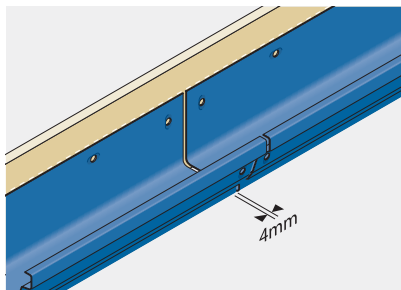
1. Use a string line or laser to set out gutter lines. (GX Moulded must be laid level).



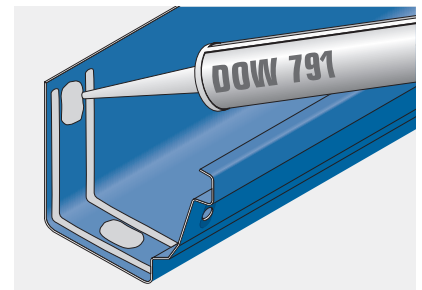
2. Position angles, mark fixing positions and pilot 3.5mm diameter holes and loosely fit using No12 x 38mm round head wood screws and washers provided.



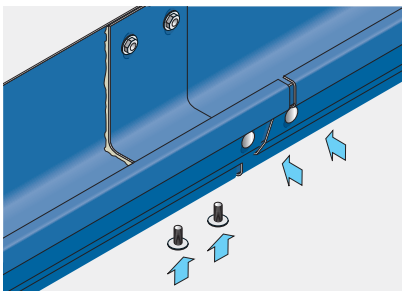
3. Plumb line outlet positions with gullies at ground level and mark fixing positions. Pilot 3.5mm diameter holes and loosely fit using No12 x 38mm round head wood screws and washers provided.



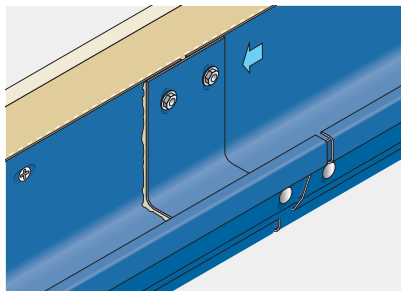
4. Line and level gutter lengths allowing for 4mm expansion gaps at joints.



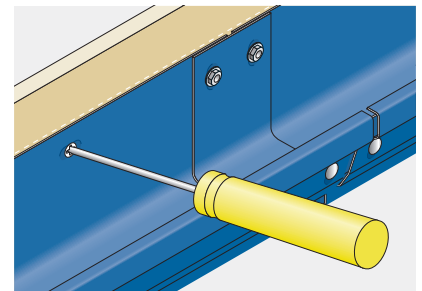
5. Thoroughly degrease all jointing surfaces and apply two 6mm beads of DOW 791 silicone sealant either side of and around the slotted fixing holes to inside back/sole/front surfaces.



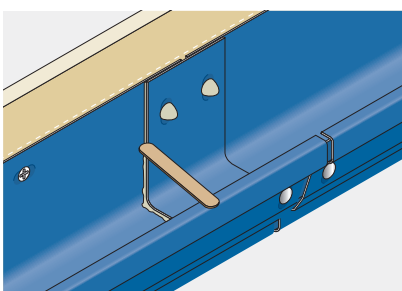
6. Slide in union joint and insert gutter bolts (heads outside). Secure joint with nuts and washers taking care not over tighten or displace sealant from within the joint.



7. Slide in next gutter length and repeat process.



8. Tighten all fascia fixing screws and fit top straps if required otherwise screw back securely to the fascia using No12 x 38mm round head wood screws and washers provided.



9. Tool off excess silicone and cone-off the exposed washers and nuts inside the gutter with a generous application of silicone sealant.